

Alkatuff®

Polyethylene



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| Grade | Major End Use |
| LL501 | FILM EXTRUSION - GENERAL PURPOSE |

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| Description |
| Alkatuff LL501 is a hexene linear low density polyethylene copolymer designed for a variety of general purpose film applications. Alkatuff LL501 is formulated with a process stabilisation package but contains no slip or antiblocking additives. |

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| Application |
| Alkatuff LL501 is intended for general purpose applications such as industrial, agricultural and heavy duty films. Alkatuff LL501 is also ideally suited for use in blending applications. The higher stiffness of Alkatuff LL501 can improve film handling in converting and packaging operations. Addition of a UV stabiliser should be considered where the intended application involves intermittent to extended exposure to sunlight. |

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| Food Contact Statement |
| If this product is used for food contact applications, then the user needs to ensure compliance with the requirements of AS2070-1999 and relevant FDA regulations. |
| When used in accordance with FDA application guidelines, this product meets the requirements of FDA 21 CFR 177.1520 (c) 3.1a and AS2070-1999 section 4.1.1 (a). This product should not be used in applications for holding food during cooking without the required compliance testing. This information is only for the Major End Use described on this Product Data sheet. For further information, please contact your primary Qenos contact. |

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| Safety |
| Material Safety Data Sheets are available for all Qenos polyethylene grades from Qenos. |



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Qenos Pty Ltd ACN 054 196 771

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| Grade |
| LL501 |

| Physical Properties | | | | |
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| Property | | Test Method | Value ¹ | Units |
| <i>Base Polymer Properties</i> | | | | |
| Melt Index @190°C, 2.16kg | | ASTM D1238 | 1.0 | g/10 min |
| Density | | ASTM D1505 | 0.925 | g/cm ³ |
| <i>Typical Film Properties</i> ⁴ | | | | |
| Haze | | ASTM D1003 | 10 | % |
| Gloss, 45° | | ASTM D2457 | 73 | GU |
| Dart Drop Impact (F ₅₀) | | ASTM D1709 | 210 | g |
| Tear Strength | MD | ASTM D1922 | 4.7 | N |
| | TD | | 8.6 | N |
| Tensile Strength at Yield ² | MD | ASTM D882 | 14 | MPa |
| | TD | | 15 | MPa |
| Tensile Strength at Break ² | MD | ASTM D882 | 46 | MPa |
| | TD | | 45 | MPa |
| Elongation at Break ² | MD | ASTM D882 | 950 | % |
| | TD | | 1000 | % |
| 2% Secant Modulus ³ | MD | ASTM D882 | 240 | MPa |
| | TD | | 270 | MPa |

1. Typical values - not to be construed as specifications.
2. At 500 mm/min cross head speed.
3. At 20 mm/min cross head speed
4. Film properties have been measured on 50µm gauge film extruded at Qenos (2.2:1 blow-up ratio)

For up to date information, refer to www.qenos.com

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